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Preparation and Optimization of Chitosan-hEGF Nanoparticle Using Ionic Gelation Method Stabilized by Polyethylene Glycol (PEG) for Wound [Healing](www.ijrps.com) Therapy

Sriwidodo $^{\ast}{}^{1}$, Toto Subroto 2 , Iman Permana Maksum 2 , Anas Subarnas 1 , Bethary Kesumawardhany 3 , Desak Made Diah Dwi Lestari³, Abd. Kakhar Umar³

¹Department of Pharmaceutics and Pharmaceutical Technology, Faculty of Pharmacy Universitas Padjadjaran, Jatinangor 45363, Indonesia

²Biochemistry Laboratory, Chemistry Department, Faculty of Mathematics and Natural Science, Universitas Padjadjaran, Jatinangor 45363, Indonesia

³Department of Pharmaceutical Sciences, Faculty of Pharmacy Universitas Padjadjaran, Jatinangor 45363, Indonesia

*Corresponding Author

Name: Sriwidodo Phone: +62227796200 Email: sriwidodo@unpad.ac.id

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INTRODUCTION

The management and therapy of diabetic ulcers have so far been deemed ineffective in guaranteeing adequate wound healing. We still found a large enough of the recurrence rate so that the treatment given is considered ineffective, especially health care costs, which are increasingly expensive and increase the total medical expenditure of patients worldwide (Gainza *et al.*, 2015). The increasing care of chronic wounds has now become a significant need, so the focus of the scientific community is not only on finding new treatments for wound healing but also on increasing the effectiveness of therapy. In this case, significant efforts have been made by developing a new drug delivery system to release active compounds in a controlled manner, so that the management of ulcers is expected to be cheaper and more straightforward (Gainza *et al.*, 2015).

Repeated treatment of diabetic ulcer patients with hEGF preparations has been shown to increase dose-dependent epithelial [cell proliferation in](#page-10-0) accelerating the wound healing process (Maksum *et al.*, 2017). However, the chemical reaction, which is common in diabetic ulcers, the physical instability of hEGF has limited the efficacy of its treatment (Laiva *et al.*, 2018). One way to stabilize [hEGF in these](#page-10-1) [woun](#page-10-1)d conditions is by coating hEGF called nanoencapsulation (Dong *et al.*, 2008; Gainza *et al.*, 2015).

Biodegradable protein encapsulation has [many](#page-10-2) [advantages,](#page-10-2) such as increasing pharmaceutical stability, extending effectiveness, avoiding excessive drug admini[stration, and mak](#page-10-3)[ing sustainable dru](#page-10-0)g release manageable (Dong *et al.*, 2008). The strategy of formulating hEGF into the chitosan nanoparticle dosage forms to improve the stability of hEGF has become a very rational and affordable approach (Değim *et al.*, [2011;](#page-10-3) G[ainza](#page-10-3) *et al.*, 2015). The strategy of formulating hEGF into the in chitosan nanoparticle dosage forms to improve the stability of hEGF has become a very rational and affordable appr[oach \(Değim](#page-9-0) *[et al.](#page-9-0)*, 2011; [Gainza](#page-10-0) *[et al](#page-10-0).*, 2015).

This nanoparticle research has been carried out by utilizing natural [chitosan po](#page-9-0)l[ymers](#page-9-0) [as one of the](#page-10-0) most widely used biopolymers (Agarwal, 2013) and [hEGF](#page-10-0) used in this research was recombinant hEGF obtained from expression of E. coli BL21 pD886 hEGF-PelB cells in previous studies (Maksum *et al.*, 2017; Sriwidodo *et al.*, 2017; Melati *[et al](#page-9-1).*, [2019](#page-9-1)).

MATERIALS AND METHODS

[Prefo](#page-10-1)[rmulation](#page-10-4)

Identification of functional group using FTIR

Chitosan with 95.2% deacetylation degree (molecule weight 50.000-80.000) (Biotech Surindo, Indonesia), hEGF (Sigma Aldrich, Germany), Na-TPP (Wako, Germany) Polyethylene glycol 400 (Brataco, Indonesia), and the mixtures were homogenized with 200 mg KBr (Merck, Germany), then compressed to form pellets. Pellets were analyzed by FTIR (Jasco-4200) and observed at wavenumbers 4600-400 cm*−*¹ .

Formula optimization of chitosan nanoparticle

Optimization was done by varying the concentra-

tions of Na-TPP (0.05%, 0.1%, and 0.15%) and PEG 400 (1%, 1.5%, and 2%). Formula optimized can be seen in Table 1.

First of all, the chitosan solution was put into the beaker glass on a magnetic stirrer. Then Na-TPP was added dropwise to chitosan solution and stirred for 30 minut[es.](#page-3-0) PEG 400 was added dropwise while stirring for 15 minutes. The mixed solution was then sonicated using an ultrasonic (NEY) for 25 minutes.

Characterization

Particle size, polydispersity index, and size distribution of chitosan-hEGF nanoparticle

The particle size distribution of chitosan nanoparticle formulations containing hEGF and negative control was measured using the DELSATM Nano C Particle Size Analyzer (PSA) (Beckman Coulter, USA). Polydispersity index of chitosan-hEGF nanoparticle formulations containing hEGF was also measured using PSA.

Particle surface charge

Particle surface load on chitosan nanoparticlecontaining hEGF formulations was measured using zeta sizer (Beckman Coulter, USA).

pH measurement

The pH of chitosan nanoparticle formulations containing hEGF was measured using a pH meter (Eutech Instruments, Singapore).

Morphology of nanoparticle

The nanoparticle solution was first converted into powder form by the lyophilization method using a freeze dryer (IHANIL VAC 8), for 24 hours, to obtain nanoparticle powder. Chitosan-hEGF nanoparticle powder was placed on copper tape on an aluminum stage, then the sample was coated using gold, and the sample was scanned with light, which can emit electrons in a SEM SU3500 (HITACHI) device. For the morphological observation procedure using TEM HT7700 (HITACHI), the solution of the nanoparticle was diluted using distilled water. Then, the solution was pipetted and dropped on the TEM grid. Samples were dried by settling at room temperature for 1 hour. After drying, the sample was placed in a TEM holder and then analyzed.

The entrapment efficiency analysis

Preparation of standard curve and sample analysis were based on protocol measurements of hEGF using ELISA (ELISA kit (AbCam, R & D Systems, USA). The solution of chitosan-hEGF nanoparticle was centrifuged, then the supernatant was extracted. The supernatant was inserted into a separating funnel then added extracting solvent to form 2 phases.

Figure 1: The infrared spectrum of chitosan standard

Figure 2: The infrared spectrum of hEGF sample

Figure 3: The infrared spectrum of the mixture of chitosan, hEGF, Na-TPP, and PEG 400

	Chitosan (%)	Na-TPP $(%)$	PEG 400 (%)
FA	0.1	0.05	
F	0.1	0.1	1.5
FC	0.1	0.15	

Table 1: Formula optimization with variation in ingredient concentration

Table 2: The mean diameter of chitosan nanoparticle.

Then the new supernatant was measured using a Plate reader (Biorad) at the maximum wavelength. The amount of hEGF absorbed in the polymer was measured by the following formula:

Entrapment percentage of $hEGf = (CA-CB)/CA \times$ 100%

CA = Initial active substance levels

CB = Free active substances levels

In Vitro Evaluation (Cell Proliferation)

First of all, NIH3T3 cells (1 x 105 cells/well plate) are grown in 24 well plates for 24 hours. Furthermore, chitosan-hEGF nanoparticle with concentrations of 25, 50, and 75 ng / mL was inoculated into the well plate (6 replications for each concentration). PBS was inoculated into one culture cell group as a negative control. 30 μ L of WST-8 reagent was added to 24 well plates and incubated at 37 *^o*C for

4 hours. The absorbance of the solution was measured at a wavelength of 450 nm using the Tecan Infinite 2000 Spectrophotometer and a reference wavelength at 650 nm.

RESULTS AND DISCUSSION

Preformulation

Identification of functional group using FTIR

Testing using FTIR was carried out to observe the functional groups on each material used. The infrared spectrum provides information about the changes that occur in the material before and after it was formulated into a nanoparticle.

Standard chitosan will show peaks in the area of 2850-3000 cm*−*¹ for CH groups, 3400-3500 cm*−*¹ for primary amine groups, 3200-3600 cm*−*¹ for OH groups, and 1100 cm*−*¹ for CO groups as seen in Figure 1. (Singh *et al.*, 2009; Govindasamy *et al.*, 2013). Chitosan sample showed the peak at 3367.1 cm*−*¹ , which is a stack of O-H and N-H groups. Chitosan sample has O-H stretch, N-H bend, C-H stretch, and C-O [g](#page-2-0)r[oups in the same](#page-10-5) [wavenumber area as stan](#page-10-6)dard chitosan.

Standard Na-TPP shows the specific peak at wavenumber 1150 cm*−*¹ for the aliphatic P = O group and 870-1000 cm*−*¹ for the P-O-P group (Govindasamy *et al.*, 2013). Na-TPP sample has a peak corresponding to the range shown in the standard Na-TPP spectrum at 883,238 cm*−*¹ , indicating the presence of a P-O-P group, and at 1145.51 cm*−*¹ [, indicating the p](#page-10-6)resence of a P = O group.

Standard PEG has a specific peak that indicates the presence of an ether group in the wavenumber area of 1320-1000 cm*−*¹ , indicating the presence of the C-O-C group. PEG also shows peaks in the wavenumber area 3000-2850 cm*−*¹ and 1470-1450 cm*−*¹ due to the C-H stretch and C-H bend groups in the alkane (Shameli *et al.*, 2012).

PEG 400 sample shows that the absorption is in accordance with the range of the standard PEG at the [wavenumber 1](#page-10-7)295.93 cm*−*¹ ; 1249.65 cm*−*¹ ; 1103.08 cm*−*¹ which [shows](#page-10-7) C-O stretch vibrations in the ether group, and absorption at 2911.99 cm*−*¹ and 1461.78 cm*−*¹ shows vibrations of C-H stretch and C-H bend that indicate the presence of alkane groups.

The structure of hEGF has many amine groups, aliphatic amines, and aromatic rings, as seen in Figure 2, (Ogiso *et al.*, 2002).

Based on Figure 3, the mixture still has the same functional group when the substance is still single,

which shows that the mixture of materials does not produce bonds or new functional groups. So there is no chemical interaction between Chitosan-PEG-TPP and hEGF.

Formula optimization of chitosan nanoparticle

The optimization of chitosan nanoparticle was performed by varying the ingredient concentration. Chitosan nanoparticle was formed by dissolving chitosan in a beaker glass on a magnetic stirrer, then adding Na TPP dropwise while stirring using a magnetic stirrer with a rotational speed of 1500 rpm for 30 minutes. After that, PEG 400 was added dropwise into the mixture while still stirring for 15 minutes. This mechanical stirring is an essential technique in the ionic gelation method and plays a vital role in nanoparticle formation when Na-TPP was added into the chitosan solution. The mixture was sonicated to reduce the particle size.

Chitosan nanoparticle formed were then subjected to particle measurement using a Particle Size Analyzer (PSA). The mean diameter of the chitosan nanoparticle is shown in Table 2.

Based on the measurement of particle size with variations in Na-TPP and PEG 400 concentration, the smallest particle size was prod[uc](#page-3-1)ed using 0.15% Na-TPP and 2% PEG 400 with particle size was equal to 550 nm. The mean diameter of chitosan nanoparticle made by ionic gelation generally has a size range of around 20-900 nm (Mohammed *et al.*, 2017).

Formulation of chitosan-hEGF nanoparticle

Based on the optimization result done, the optimal formula was obt[ained in a solution con](#page-10-8)taining 0.15% TPP Na and 2% PEG 400. Then chitosan-hEGF nanoparticle formulations were prepared using the ionic gelation method. Chitosan solution was put into the beaker glass on top of the magnetic stirrer, hEGF solution was added dropwise while stirring with a rotating speed of 1500 rpm for 10 minutes. Na-TPP 0.15% was added dropwise to the mixture while stirring for 30 minutes. Chitosan-hEGF nanoparticle will form and be stronger when Na-TPP was added to the solution. Then PEG 400 2% was added dropwise while stirring for 15 minutes. The chitosan-hEGF nanoparticle formula with variations in hEGF concentration is shown in Table 3.

Characterization

Organoleptic observation of *chitosan-hEGF nanoparticle*

Organoleptic observation is a physical depiction presented from the preparation made. Visually, each formula looks slightly misty (transparent

Formula	hEGF	Mean	diameter	Polydispersityindex	D value (nm)		
	(ng/mL)	(nm)					
					10	50	90
Blanko	Ω	550.0		0.427	27,4	30.6	37,9
FI	25	1135,3		0.425	459,4	525,8	625,7
FII	50	833,5		0.275	12,8	14,4	18
FIII	75	600.6		0.259	80.5	94	135,7

Table 4: The results of particle size testing and polydispersity index on the chitosan-hEGF nanoparticle

Table 5: Zeta potential of chitosan-hEGF nanoparticle

Formula	Zeta Potential (mV)
Blanco (without hEGF)	$+46,55$
FI	$+33,42$
FII	$+39,36$
FIII	$+41,29$

Table 6: The result of pH measurement of chitosan-hEGF nanoparticle

Formula I

Formula II

Figure 5: Morphology of Formula 3 (hEGF 75ng/mL shows hEGF trapped in chitosan. (A)Scanning Electron Microscopy (B) Transmission Electron Microscopy

Formula Figure 6: Percentage of hEGF trapped in chitosan (entrapment efficiency)

Figure 7: Scheme of WST-8 metabolism

Figure 8: Cultured cell NIH3T3

transparency), and there was no sediment. According to Rajam *et al.* (2013), nanoparticle should not have floating particles that indicate it was stable, and the distribution of particles in the solution was quite evenly distributed. Chitosan-hEGF nanoparticle ca[n be observed in Fig](#page-10-9)ure 4.

Particle size, polydispersity index, and size distribution o*f chitosan-hEGF* **nanoparticle**

The measurement results of [pa](#page-5-0)rticle size using PSA are shown in Table 4. The formula I, II, and III have an average particle size distribution of 1135.3 nm, 833.5 nm, and 600.6 nm. From FI to FIII, the particle size obtained w[as](#page-5-1) getting smaller. The determi-

Figure 9: WST-8 wheel

nation of particle size distribution can be done using the values of D10. D50 and D90. D10 states that there are 10% of the total particle size distribution having a size below the D10 value and 90% having a size above the D10 value. D50 is the median value, where 50% of the total particle size distribution has a size below the D50 value, and 50% has a size above the D50 value. Likewise, the D90 value, there are as many as 90% of the overall particle size distribution that has a size below the D90 value, and 10% has a

Figure 10: Viability cell

size above the D90 value.

FIII has an average particle size distribution of 600.6 nm. As many as 10% of particles have sizes below 80.5 nm, and 90% have sizes above 80.5 nm. Then 50% of the particles are below 94 nm, and 50% are above 94 nm. And there are as many as 90% of particles below 135.7 nm in size and 10% having sizes above 135.7 nm.

The precondition for the polymer to be applied to the pharmaceutical field is a polydispersity index. All three formulas show a decrease in the polydispersity index along with decreasing particle size of each formula. Based on the requirements, the polydispersity index value of the three formulas is appropriate for the smaller or near zero polydispersity index value of an ingredient, the better and homogeneous the mixture.

The role of PEG is significant in the formation of nanoparticle preparations with low polydispersity. PEG itself has a low polydispersity value and shows high solubility in organic solvents. So that the dissolution of the polymer can be increased by mixing with PEG. The biological application of PEG is very suitable because it has low toxicity and soluble in water. The solubility of a drug or hydrophobic carrier can be increased by PEG because it has a high hydrophilic nature. This is very beneficial because it increases the physicochemical stability of the drug and prevents drug aggregation. This is as the result of steric resistance or covering the charge, which results in a cloud covering the particle (Kadajji and Betageri, 2011).

The polydispersity results showed that the formula which had the smallest polydispersity i[ndex was in](#page-10-10) [FIII with hEGF](#page-10-10) concentration of 75 ng / mL. Of the three formulas tested, FIII has high homogeneity.

Zeta **potential of chitosan-hEGF nanoparticle**

The zeta potential value of chitosan-hEGF nanoparticle was determined using zeta sizer. ChitosanhEGF nanoparticle was taken as much as 1.5 mL using a pipette, then put in a cuvette paired with an electrode. When the nanoparticle solution was analyzed using zeta sizer, the particles in the nanoparticle solution would migrate to electrodes with different charges, where the velocity is proportional with the zeta potential magnitude. The zeta potential results of the test sample can be seen in Table 5.

Based on Table 5, the zeta potential value of the three formulas meets the requirements (above +30 mV) (Kumar and Dixit, 2017). This shows that the three formulas have excellent stability and te[nd](#page-5-2) not to flocculate. The zeta potential value of three formulas increases with the increasing concentration o[f hEGF. Besides, zeta po](#page-10-11)tential shows a correlation with particle size and polydispersity index. Nanoparticle, which has the smallest size and low polydispersity index, shows a higher zeta potential value, which means it is more stable. While nanoparticle, which has a larger size and higher polydispersity index, has lower zeta potential values. This is because the large particle size causes repulsive force between particles to decrease so that the particle tends to flocculate. Among the three formulas tested, FIII has the best stability and tendency to experience flocculation only slightly.

Morphology of chitosan-hEGF *nanoparticle*

In the morphological observation of chitosan-hEGF nanoparticle by using SEM, it can be seen how the surface of chitosan-hEGF nanoparticle surface looks. The surface can be observed using SEM by first taking a powder-shaped sample coated with conductive gold. The function of the coating sample by gold is to protect the sample from large electrical voltages on SEM devices. The observation shows that the surface morphology of the nanoparticle encloses hEGF in it. However, because hEGF is encapsulated in chitosan nanoparticle and chitosan itself has a larger size than hEGF, electrons cannot penetrate.

In Figure 5 (A), SEM can show the size scale of one particle in the sample. From this figure, a sphere size of more than 1000 nm was obtained and stuck together to form an aggregation due to the lyophilizat[io](#page-6-0)n of chitosan-hEGF nanoparticle using a freeze dryer. The average size of nanoparticle measured using a PSA was 600.6 nm.

The internal morphology of chitosan-hEGF nanoparticle was observed using TEM. The result can be seen in Figure 5(B). Chitosan-hEGF nanoparticle was sonicated first to avoid flocculation. Then the sample was dropped on the TEM grid and dried for further anal[ys](#page-6-0)is. From observations using TEM, it can be seen in the picture that there are darker colored dots, and there are like small pores. The more shaded colored sphere is hEGF, which was absorbed inside the chitosan nanoparticle matrix. But the matrix formed is still connected, and no single spherical free matrix was found that incorporates hEGF. This can occur because there is still a tendency for the nanoparticle to flocculate so that the particles stick together. In a further development, it is necessary to ensure that aggregation does not occur by sonication when forming an ionic chitosan-hEGF nanoparticle.

pH measurement of chitosan-hEGF *nanoparticle*

pH measurement of chitosan-hEGF nanoparticle was carried out to determine whether the formulation made had the appropriate pH for its intended use. The pH of chitosan-hEGF nanoparticle with a variation of hEGF concentration was measured using calibrated pH meter. The purpose of this calibration was to determine the measurement accuracy of the pH meter. In the pH meter calibration, three calibrator solutions were used, each of which had a pH of 4.01; 7.00 and 9.21.

The test results in Table 6 show the average pH of FI, FII, and FIII. The increase in hEGF concentration did not provide a significant difference in pH values. The pH of chitosan dissolved in 0.1% glacial acetic acid has a sufficiently acidic [p](#page-5-3)H of 5.13. So that the pH of the chitosan-hEGF nanoparticle was still in acidic pH. However, the pH result is still within the normal skin pH range of 4-6.

When there are injuries, especially chronic wounds caused by diabetes mellitus, the skin will have a pH close to the blood pH of 7.4. So chitosan-hEGF nanoparticle prepared to need to be added with a sodium hydroxide base to increase the pH (Harris *et al.*, 2009).

The entrapment efficiency of chitosan-hEGF **nanoparticle**

[The entrap](#page-10-12)ment efficiency analysis was inte[nded to](#page-10-12) determine the effectiveness of chitosan nanoparticle in trapping hEGF through the ionic gelation process. The percentage of hEGF trapped in chitosan can be seen in Figure 6.

Based on Figure 6 , the entrapment efficiency of each formula is excellent, reaching 99%. So it can be said that the ionic gelation process produces excellent entrapment efficiency in chitosan. There was no significant differen[ce](#page-6-1) between the formula containing and not containing Na-TPP - PEG 400. Entrapment efficiency increases by increasing dose. The highest entrapment efficiency value was on FIII.

In Vitro Evaluation (Cell Proliferation)

WST-8 is one of the reagents of tetrazolium salt, which has a high sensitivity. In cells, WST-8 is converted into formazan products by NADPH, whose absorbance can be measured at wavelengths of 430- 550 nm. The levels of formazan formed are proportional to the levels of NADPH as an indicator of cell viability. The metabolic scheme of WST-8 can be seen in Figure 7, (Chamchoy *et al.*, 2019).

The results of NIH3T3 cell culture and inoculation of the chitosan-hEGF nanoparticle can be seen in Figure 8 and Fig[ure](#page-7-0) [9. Cell culture i](#page-9-2)s [made](#page-9-2) of 24 well plates, which consist of 4 groups namely control, FI (hEGF 25 ng / mL), FII (hEGF 50 ng / mL), and FIII (hEGF 75 ng / mL). Each group was made in six rep[lic](#page-7-1)as. Then W[ST](#page-7-2)-8 reagent was added to determine the number of living cells. Cell quantification can be expressed as cell viability in terms of the percentage of living cells compared to the control. The highest cell viability is in FII with a percentage of 192%. This value indicates that the cell proliferates by almost two times the original amount during 4 hours of incubation. hEGF 50 ng / mL is more optimal than a higher dose. The order of cell viability percentage from highest to low is FII> FIII> FI> control (can be seen in Figure 10).

CONCLUSIONS

The optimization results [of c](#page-8-0)hitosan nanoparticlecontaining 0.15% Na-TPP and 2% PEG 400 produced the smallest particle size of 550 nm. Based on the characterization results of chitosan-hEGF nanoparticle, which contains variations in hEGF concentration, the most optimal formula is FIII with a hEGF concentration of 75 *µ*g / mL. Where FIII has the smallest average particle size of 600.6 nm with a polydispersity index value of 0.259, zeta potential of $+41.29$ mV, and has an entrapment efficiency of more than 99.9%. The results of in vitro testing showed that hEGF 50 ng/mL had an optimal cell viability percentage with a value of 192%.

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