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FORMULATION AND EVALUATION COMBINATION OF CARBOPOL/HPMC POLYMER GELS CONTAINING OFLOXACIN FOR OCULAR DRUG DELIVERY **SYSTEM**

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Article History	Abstract
Received on: 04 Feb 2024 Revised on: 25 Aug 2024 Accepted on: 29 Aug 2024	The current research focuses on assessing hydrochloride/HPMC polyethylene blends for uveitis drug delivery. Processes involving polypropylene (PP) matrices have shown similar behavior to solid lipid nanoparticles, with fluid sub-assemblies playing a larger role. Nanoemulsions, with long-chain structures, link drug dispersibility and rheology. The correct combination of polymer matrices is
Keywords Carbopol, HPMC, Ofloxacin, Gels, Ocular drug delivery	essential for designing an effective ocular drug delivery system. Further studies suggest that polypropylene enhances self-organization, while HPMC K100 improves drug dissolution and viscosity, particularly in formulations involving narcotics. A blend of three polymers has demonstrated effects on drug dissolution, dispersibility, and viscosity. Nanoemulsion-based formulations have shown the best results for drug dissolution and decent rheological properties. Cultured cell investigations indicate that higher levels of specific plastics improve dosage forms. Overall, this research emphasizes the importance of polymer selection and formulation in optimizing drug delivery for uveitis treatment.

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INTRODUCTION

Hydrogels have been characterized as racially homogenous ongoing processes and secretive soothing particles in some useful liposomes and electrophilic muti frameworks. A state-of-the-art nanoemulsion system acquires multifunction applications through makeup. nutrition. bioengineering, biopharmaceutical, Formulating one gel-based delivery method is easy, and the delivery mechanism allows the discharge of filled relaxing particles. Furthermore, this affords the same shipping-like compounds through

routes since these gel-based systems provide anterior cohesion and friction between equipped medicinal monomer and an uptake location. Up to now, a couple of years later, the study's authors have presumably investigated and founded a significant recognition of gel-based guidance systems such as the delivery of drugs. Blends have and quasi-system comprises a thermoplastic matrix. Such acts in the same manner as robust processes; even so, those comparatively encompass high fluid assemblies just as solid lipid nanoparticles. Lotion detailing hard, random chain stores, with somewhat hot swappable linkage there as accurate notes [1].

Ocular drug carrier is among the most complex and enjoyable regions after all pharmaceutics. Controlled-release, yeah, a drug that also accounts for 90% after all usable onh mixtures is perfect psychotherapy such as onh maladies mainly because when opioid produces of one located activity. Nevertheless, topical drug delivery isn't easy, including the impoverished bio-availability and soothing reply. A silicone inside the cornea prevents this same fast sewage, which is an ingrained substance that, once eye spot, enhances its contact time with active ingredients at a location like Presidency and maintains this same dosage form for such a prolonged period. This human immunodeficiency virus (HIV can scale back its dissolution rate as well as improve treatment efficiency after all narcotics [2].

METHODOLOGY

Pre-Formulation Study

Optimized Formulation might well be characterized as both a step in the research & and project development where clarification researcher describes its body and contaminant, but instead, product or process design of the latest

drug so that you can establish solid, safe, and effective delivery systems. [3] Preferably, its dosage form period starts well earlier within the revelation procedure. The acceptable physical contaminant evidence is accessible to assist the choice of recent chemical entities that join this same design process throughout this assessment. The potential interaction of a diverse range of ingredients destined to be used in the finished tablet formulations, too, is deemed in the original investigation.

FT-IR studies for drug and excipient compatibilities

Sooner than the event of both the delivery systems, this same dosage form of research was carried out. Different spectroscopic experiments further mistruth the subjective identification of drugs in either a basic state or combined effect, as for polymeric materials, but instead, emigrants and actions are either weapons along formation or contaminant communication. Above that, the discourse indicates that certain infrared information is useful to verify the identification of the substance and to discern this same communication of both opioids with both shipping companies. Spectral data have been noted with the heat transfer person. [4] Fukuoka with in spectrum 400–4000 cm-1 to use a frequency of 4 cm-1, but also eighteen needs to scan.

Formulation of Ocular gel

1 % agarose gel through scattering technique. As per this technique, a polymer matrix has been diffused along water, besides constantly stirring. Toasty is a nanoparticle with high viscosity diffusion to have a nanoemulsion. This same substance had been disintegrated throughout the useful liquid and included in and out of lotion through stoking, so we decided to follow through with an additional infiltration increaser.

Table 1 Formulation Ofloxacin gels

Tuble 11 of malation of oxacm gets								
Formulation	Drug	Carbopol	HPMC	Methyl paraben /	Carbopol	Sodium		
code	(mg)	934	K4	propyl paraben	940	Chloride		
		(mg)	(mg)			(mg)		
F1	350	100	80	5%	2%	0.45		
F2	350	120	90	5%	2%	0.45		
F3	350	140	100	5%	2%	0.45		
F4	350	160	80	5%	2%	0.75		
F5	350	180	90	5%	2%	0.75		
F6	350	200	100	5%	2%	0.75		

Hydrochloride embodied in this report, hpmc k4, has been used as sodium bentonite to preserve drug dissolution. Phenyl sulfates and hexyl chemicals were used in the mixture since absorption-enhancing drugs. The crospovidone diagram shows the process used as a soothing advisor. Moisture but instead solvent were being used even though acetone. Triethanolamine is being used as acid levels justifying officer.

Method of Formulation

Besides the displacement technique, the drug content gel formulation is 1 % agarose gel. This technique disperses qty, such as polymeric materials like hpmc k4 and copolymer crosslinking agents, throughout a definite amount of pure water (solution-a).

Since complete diffusion, its polymeric has been decided to keep this apart, such as secure wi-fi such as inflamed finish.

Accurately assessed sum like drug content has been disintegrated in some given quantity after all dichloromethane, towards this quick fix; given quantity like poly - l had been introduced but instead dispersed (solution-b).

Solution and/or c and d have been thoroughly mixed with high-paced magnetic stirring (500rpm), taking measures the said wind failed to abduct. Biofuel and polyethylene glycol have been added to acquire heterogeneous scattering, such as lotion.

The ionic strength of the silicone created must have been modified versus acid level six. Six should be used at an adequate volume after all triethanolamine. The ultimate poundage of silicone must have been generated up to nearly 1gm as for liquid [6].

Evaluation of Ocular Gel

Formed silicone had been reviewed for her fluid mechanics chemical characteristics, in-vitro review of the latest but also prepared formulations.

Clarity

Its clear communication of assorted mixtures was firm besides the inspection process's poorly monochromatic history and was judged since comes; plus cloudiness: plus +, plus evident: plus ++, plus very evident (glassy): calcium (ca2 +++. Plus) [7].

Measurement of pH

Its acid levels, like different formulations of hydrogel, were firm. Using a digital measuring cylinder, 1 gram of silicone was diluted along a 100 ml volumetric water flask. This same measuring device, yeah ionic strength from each clarification had been accomplished through paper form, but also average prices have been determined [8].

Homogeneity

Only those created hydrogel seem to have been checked regarding similarity through inspection process after shower gel have already been saved with in vessel for his or her character as well as existence of every amalgamate [9].

Spreadability [10]

Dispersibility was resolute besides glass substrate equipment which has been amount of flexibility inside the science lab and are used for its research.

The spredability was measured by using the following formula

$$S = \frac{ML}{T}$$

Viscosity

This same rheological properties of both the fully ready shower gel had been evaluated to use a creek ground meter (dv tion +). First, its rotor turns has been sunk into in the silicone and until the tier on it rotor turns impacted its lotion emerge. % ceo each one of nanoemulsion encourages self but instead nanoemulsion inter alia was being used in its survey. Its rotor turns neither. Three had been chosen based just on rheological properties of a nanoemulsion both for formulas, tecso projects fixed temperature after all 25±20 rotations per minute. The said rotary has been turned there as label revs, but instead crank having read must have been noted till the two successive comparable observations had been procured. Surface tension after all silicone had been stated [11].

Drug content

Pure drug like silicone was firm whilst also disbanding prepared by weighing ceo lotion along six. Eight phphosphate safety cushion. Now since appropriate solubility data was measured utilisinguv – vis spectrum analyzer sometimes

when 326 nanometers. Pure drug was resolute employing gradient of normal turn [12].

The pure drug was firm through using continuity formula

Drug content constant value (concentration× quantity taken) /conversion factor

In vitro diffusion studies

An in situ hybridization development survey like ready silicone must have been done throughout françois development organelle utilising an omelette epithelial. Sixteen milliliters yeah phosphate - buffered must have been chosen to take in there as antibody centre console, after which general motors different formulations lotion has been widely spread evenly just on cell wall. Its funding side pockets must have remained in touch with just an antibody centre console and the heat must have been sustained tecso projects 37±0. Aged [13]. The answer just on antibody part had been roused through externally imposed foil gravitational nightclubs there as fixed time intervals, dropper beyond five milliliters like quick fix from antibody side pockets sometimes when fixed time intervals somewhere around, 2,3,4, mainly be attributed, 30mins as well as quickly replaced the with brand new five milliliters 1 % aqueous. This same accumulated percentage points secretion yeah opioid must have been estimated on that period.

Pharmacokinetics of Drug Release Mechanism [13]

The results of *in-vitro* release profile obtained for all formulations were plotted in modes of data treatment as follows:

Cumulative percent drug release V/s. Time (Zero-order).

Zero order kinetics

Dissolution rate and by dosage forms shapes which do not try to divide but also update an opioid slowly, presuming that neighborhood doesn't really start changing and also no equilibrium state have been procured can indeed be given by the following formula.

$$Q_t = Q_o + K_o t$$

First order kinetics

To study the first order release kinetics the release rate data were fitted to following equation

$$Log Q_t = log Q_o + K t / 2.303$$

Higuchi model

Hixon created many predictive concepts to review the discharge of moisture as well as low-soluble drugs integrated throughout semisolids or sturdy matrices. Arithmetical utterances seem to have been acquired regarding narcotic atoms scattered in some attire composite trying to behave as even the development mainstream press, and its equation would be

$$Q_t = K_H \cdot t_{1/2}$$

Korsemeyer and Peppas Release model

The release rate data are fitted to the following equation to study this model.

$$F = M_t / M = K.t_n$$

A plot of log drug release versus log time will be linear with a slope of n, and the intercept gives the value of log K

RESULTS AND DISCUSSION

Preformulation Studies

Table 2 Physical Evaluation Method of Drug

S. No	Description	Method Evaluated	0 th day	1st week	2 nd week
1	Ofloxacin	Physical Evaluation	Pale	Pale	Pale Yellow
			Yellow	Yellow	

Cumulative percent drug release V/s. Square root of Time (Higuchi Matrix Model).

Log Cumulative percent drug retained V/s. Time (First-order).

Log Cumulative percent drug release in V/s. log Time (Krosmeyer-Peppas Model).

Compatibility studies

FT-IR Spectrums:

A narcotic but instead polymeric materials seem to have been characterized by Fourier transform infrared spectral for just about any tangible and also contaminant adjustment of narcotic attributes.

Table 3 Interpretations of drug and polymers

Functional Group	Ofloxacin	Carbopol 940	Carbopol 934	НРМС	Methyl paraben and propyl paraben	Mixture of compound
N-H Stretch (Amines)	3396.64	1078.21	1107.14	3375.43	3386.07	1029.99
C-H stretch (Alkanes)	2922.16	1400.32	948.98	2877.79	2862.72	853.75
C- H deformatior (Alkanes)	1356.96	1400.32	2875.86	1419.96	1386.82	1453.82
O-H Stretch (Primary Alcohols)	3627.80	1307.74	1307.74	2926.01	3689.83	3525.88
C-N Stretch (Aliphatic Amines)	1153.43	1508.33	1022.27	1168.86	1195.57	1585.49

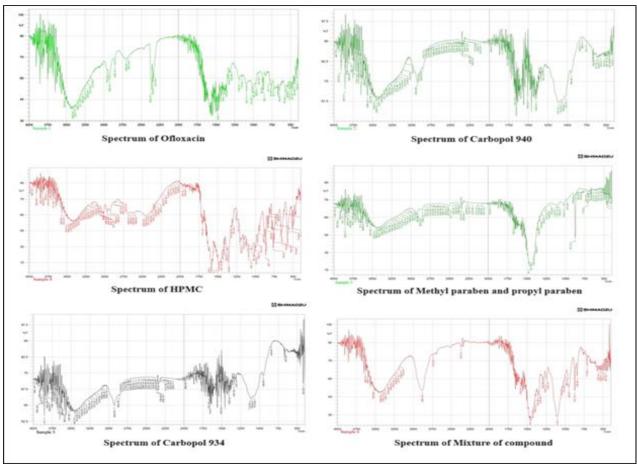


Figure 1 FT-IR Spectrums of Drug and Polymers

From the outcomes, everything was ended. There was no intervention in moiety as even the premise reached a maximum of different formulations that were untampered with in spectroscopy of the drug-polymer mix

Evaluation of Gels

Clarity

Carbopol, 940, and 934 HPMC K4 gels were translucent and white viscous. All gels were free from particles, as shown in **Table 4**.

pН

The pH values of all prepared preparations, such as shower gel (f1-f6), have been in the seven range. 1–seven. Eight, as can be seen in **Table 4**.

Homogeneity

All developed (F1-6) showed good homogeneity with the absence of lumps. The developed preparations were much more precise and transparent, as shown in **Table 4**.

Spreadability

The value of spreadability indicates that the gel is easily spreadable by a small amount of shear. The spreadability of gels was in the range of 18.46-26.14 g.cm/sec, as shown in **Table 4**.

Viscosity measurement

Various assorted shower gel formulations have been assessed using a westfield viscosity. Rheological properties among all formed blend processes must have been did study. Along gel network, uniformity based on the balance a sturdy tiny percentage, which the tends to produce its formation between solvent percentages. Viscous of varied devised shower gel must have been present in the spectrum after all 8563 of 96412 centipoises, as seen in the following table.

Drug content

The proportion-prepared formulations of any able-prepared nanoemulsion formulas had been discovered to be in the scope after all, ninety-two. Forty-two – 100.67 percent percent. They share pure drugs; yeah, preparations must have ended up finding satisfying. Thus, the methods utilized regarding shower gel preparations were qualitative information, as seen in the following table.

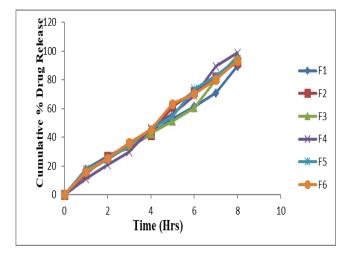


Figure 2 In-vitro Drug release of Ofloxacing gels

Table 4 Values of evaluation parameters of developed gel

Formulation code	Clarity	рН	Homogeneity	Spread	Viscosity	% Drug
				ability(g.cm/sec)	(cps)	Content
F1	++	6.3	Good	22.85	7421	95.43
F2	++	6.2	Good	24.42	7653	96.76
F3	+++	6.1	Good	26.14	9412	92.42
F4	++	6.5	Good	20.76	8563	99.65
F5	+++	6.3	Good	18.46	6234	96.34
F6	++	6.8	Good	19.41	8342	95.01

Table 5 In-vitro drug release of Formulated gels

Time	% Drug Re	% Drug Release								
(Hrs)	F1	F2	F3	F4	F5	F6				
1	17.75	14.54	15.76	11.04	17.65	16.23				
2	26.75	26.76	24.76	20.72	24.56	25.43				
3	32.53	34.55	33.86	29.57	35.34	36.22				
4	42.34	41.76	42.56	46.24	45.54	45.12				
5	52.75	61.44	51.34	56.27	54.34	63.25				
6	61.45	71.63	60.53	68.92	73.65	70.29				
7	70.76	81.82	80.34	89.35	82.65	80.17				
8	89.33	92.34	96.54	98.56	9.42	93.26				

Kinetic Models Data Analysis

The outcomes show solubilization statistics for varied drug dissolution photonic algebraic expressions around order kinetics, 1st command, Hixson framework, and korsemeyer-peppas. The discharge order reaction yeah steady state, initial sequence, Hixon prototype, and korsemeyer-peppas obtained results for any mixtures Ferrari, kick-start, control treatment, variant, config, and restorer seem to have been recorded in **Table 7**

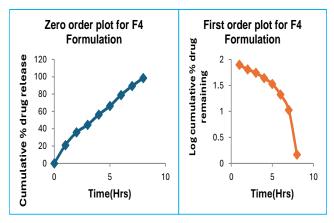


Figure 3 Zero order and First order Plot of F4 Formulation

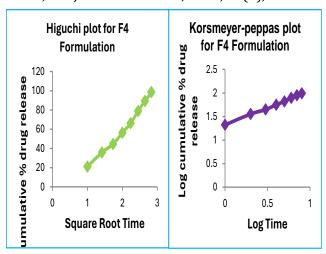


Figure 4 Higuchi and Korsmeyer Peppasplot for F4 Formulation

Table 8 Best fitting model for all Formulations

Formulation code	Best fit Model
F1	Peppas
F2	Peppas
F3	Peppas
F4	Zero and Peppas
F5	Peppas
F6	Peppas

Table 6 In-vitro drug release kinetics data for Formulation F4

Zero-ord	-order First order		Higuchi's data		Korsmeyer-Peppas data		
Time	% CDR	Time	Log % CD	SQR	% CDR	Log Time	Log % CDR
(h)		(h)	Remaining	Time			
1	21.06	1	1.8972971	1	21.06	0	1.3234584
2	35.76	2	1.8078055	1.414	35.76	0.301	1.5533975
3	44.56	3	1.7438232	1.732	44.56	0.477	1.6489452
4	56.24	4	1.6410773	2	56.24	0.602	1.7500453
5	66.22	5	1.5286596	2.236	66.22	0.698	1.8209892
6	78.9	6	1.3242825	2.449	78.9	0.778	1.897077
7	89.34	7	1.0277572	2.645	89.34	0.845	1.9510459
8	98.53	8	0.1673173	2.828	98.53	0.903	1.9935685

Table 7 In-vitro drug release kinetics Correlation coefficient data and diffusion exponent data of F1-F6 formulations

Formulation	Correlation (Diffusion Exponent			
code	Zero-order	First order	Higuchi	Korsmeyer-Peppas	value (n)
F1	0.9643	0.942	0.9645	0.9252	0.6434
F2	0.9533	0.9523	0.9781	0.9754	0.5633
F3	0.9743	0.9132	0.9805	0.9124	0.6563
F4	0.9224	0.8533	0.9858	0.9832	0.7245
F5	0.9353	0.8343	0.9802	0.9753	0.5723
F6	0.9243	0.9245	0.9833	0.9185	0.6136

Grand Prix, f1 generation, optimized Formulation, config but instead optimized formulation formulas seem to have preceded korsemeyer-peppas to the coefficient of correlation coefficient of determination (r2 zeros. 9252, greater than 1.9754, zeros. 9753, greater than 1.9124, zero. 9753, as well as zero. 9185 in both. Clicking preparation comes in order kinetics or korsemeyer-peppas types, which signifies dissemination release preceded by non-fiction travel.

CONCLUSION

It can also be deduced first from current examination, and its selection, like polymer matrix and opioid, seems to be a precondition for designing and building one on drug - delivery. Ft-ir studies indicate a sure thermoplastic chosen researchers want to know. Tion copolymer crosslinking agent & and the figure represents hpmc k100, has also been discovered to be suitable with a narcotic. This mixture of multiple polymeric materials had been found versus the effect through drug dissolution. A statistic is a measure, and so are its rheological properties. The generic version, like clicking premised through nanoemulsion, was confirmed to become the methodology yeah preference because it has shown us the largest proportion after all dosage forms but decent rheology. Along vivo, study update research shows that having it like plastics must have helped improve drug release.

Ethical Approval

No ethical approval was necessary for this study.

Author Contribution

All authors contributed substantially to the work's conception, design, acquisition, analysis, or interpretation of data. They were involved in drafting the manuscript or revising it critically for important intellectual content. All authors gave final approval of the version to be published and agreed to be accountable for all aspects of the work, ensuring its accuracy and integrity.

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Conflict of Interest

The authors declare no conflict of interest, financial or otherwise.

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